

SO_x Emissions Innovation Challenge

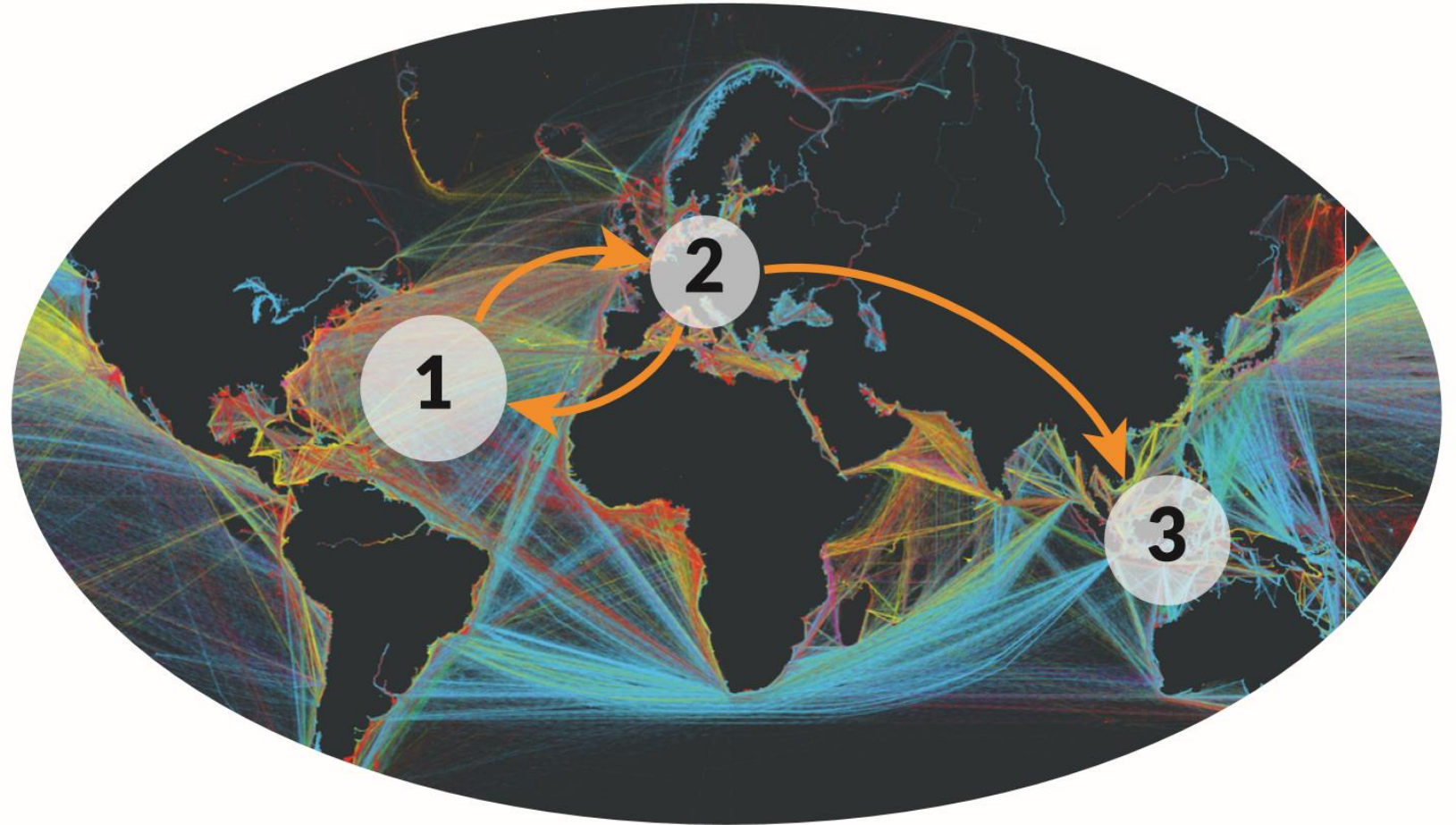
Three elements for an even playingfield



- Hannelore, Jens, Lina & Rasmus

Agenda

- Overview
- The Three Elements
 1. Measuring SO_x
 2. Data Analysis
 3. Soot Sample
- Next Steps



Who we are



Jens Moll

Mathematical Modelling

DTU Compute



Hannelore Peeters

Environmental Technology

KULeuven Bioscience
engineering



Lina Christensen

Naval Architecture

DTU Mechanical
Engineering



Rasmus Korslund

Engineering Design and
Applied Mechanics

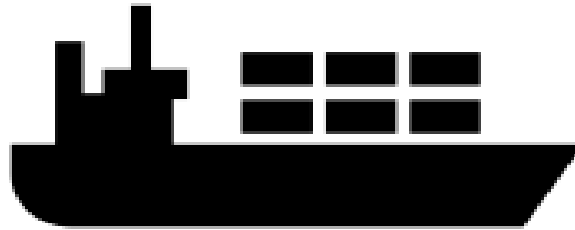
DTU Mechanical
Engineering





Bunker fuel

- Lubrication and bunker fuel tells about sulphur content
- Requires cooperation and monitoring in all ports



Storage and combustion on-board

- Tamperproof solution
- Hard to do spot check at high seas
- Traces left in the engine and stack



Emission in high seas

- Monitor directly in high seas
- International waters.
- Regulation concerned with emission not fuel type.





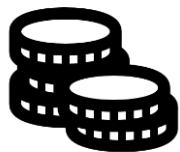
Combine elements enough to get a functional solution



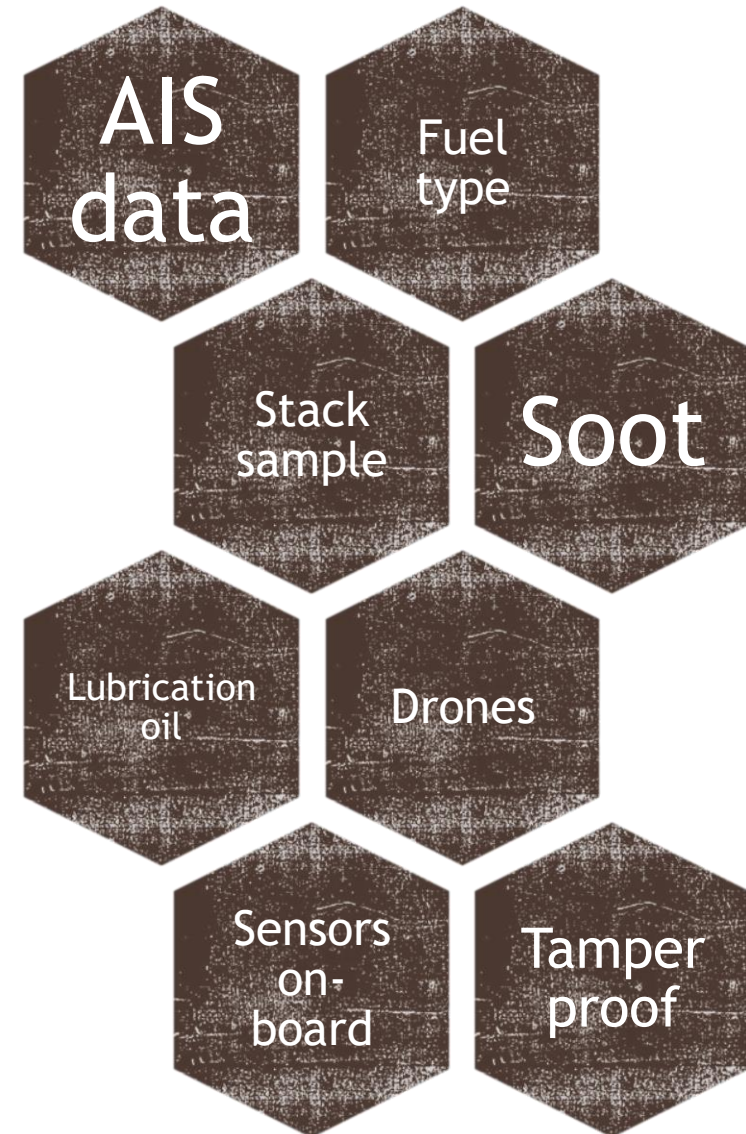
Make solution tamper proof OR remove incentive to tamper with it

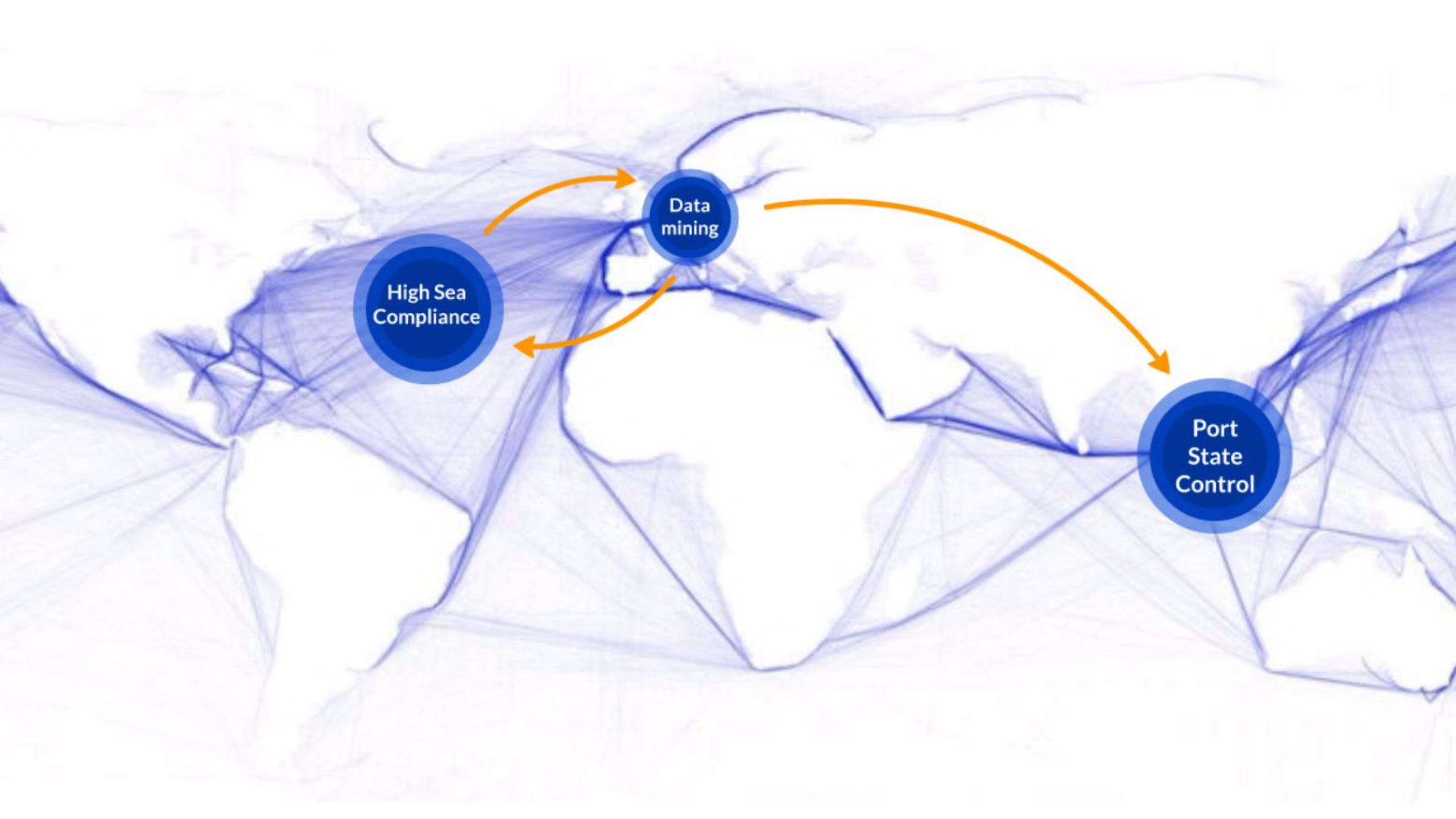


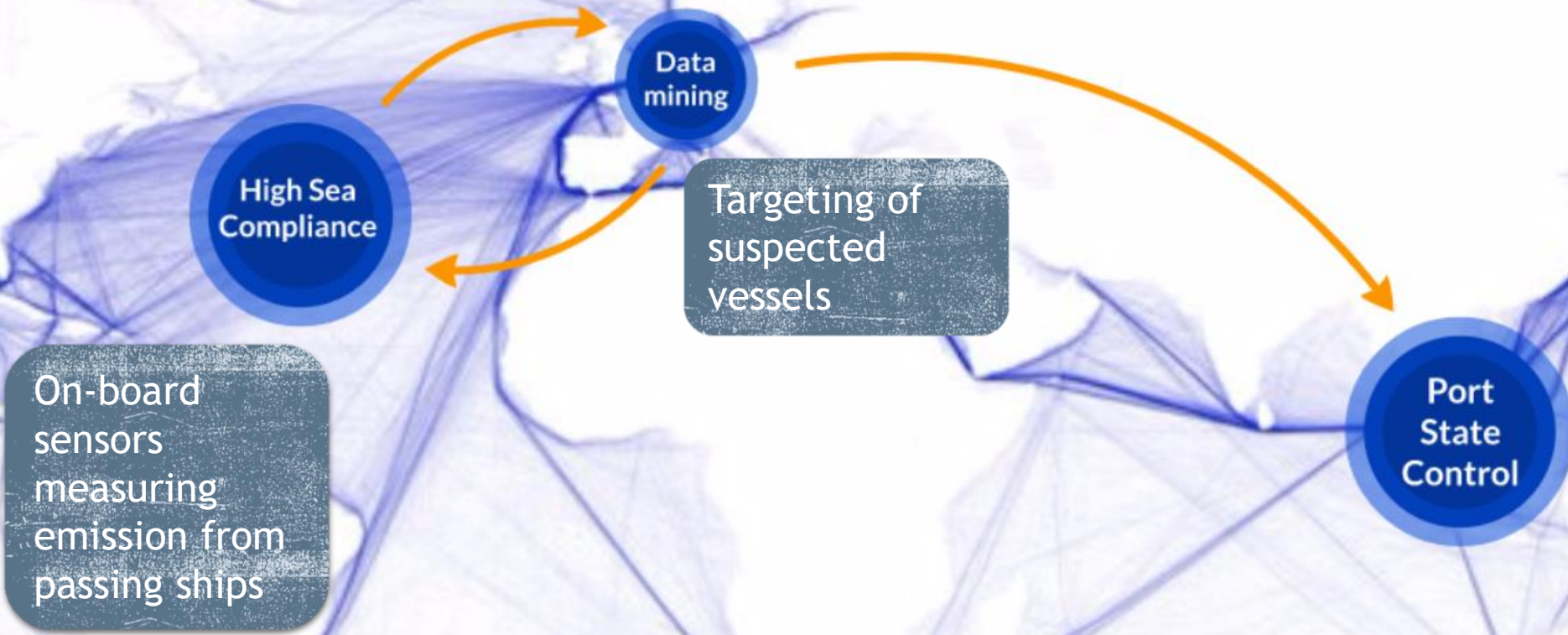
Solution should be applicable world wide and work in high seas



Limiting cost







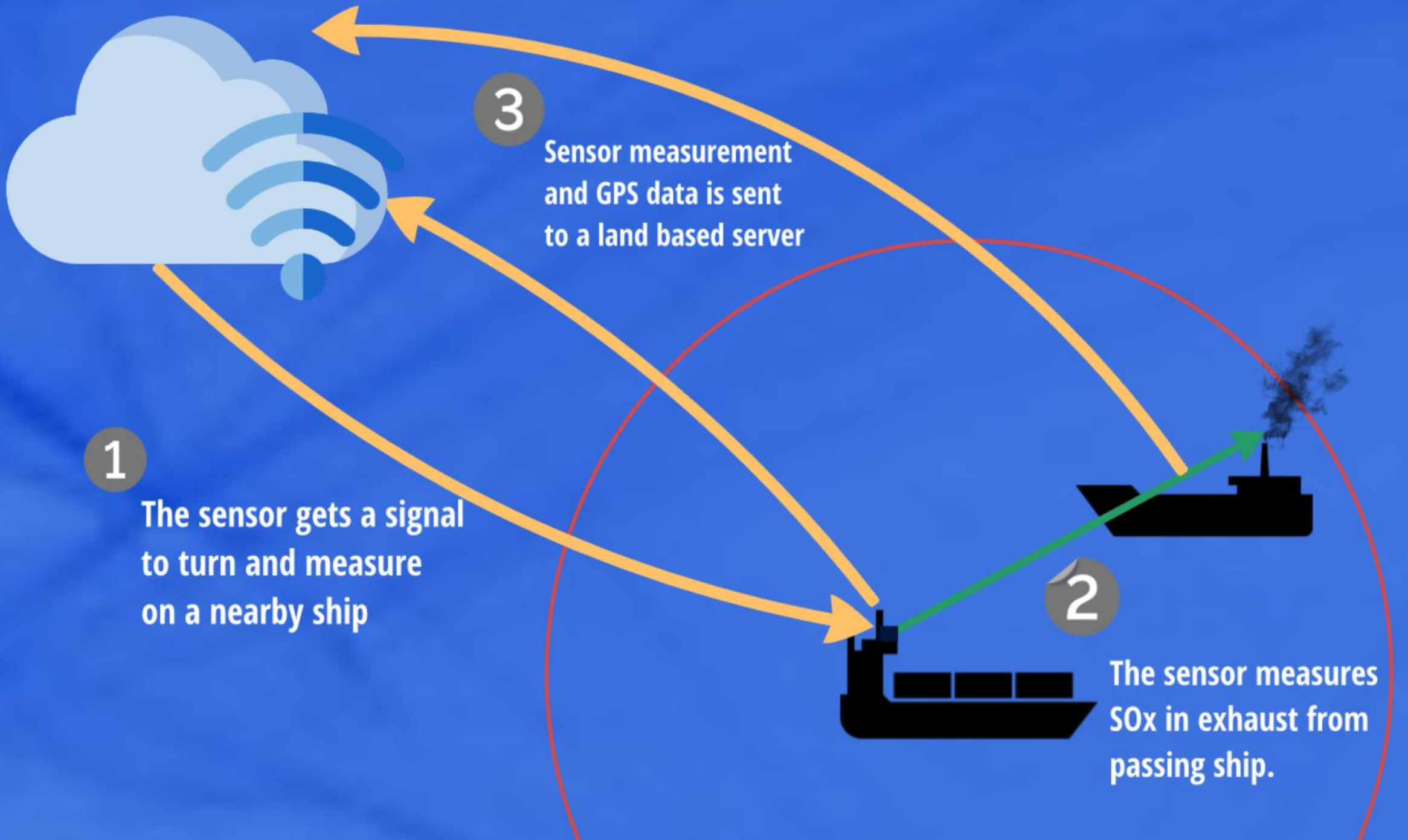
High Sea Compliance

Data mining

Targeting of suspected vessels

On-board sensors measuring emission from passing ships

Port State Control



1
The sensor gets a signal to turn and measure on a nearby ship

3
Sensor measurement and GPS data is sent to a land based server

2
The sensor measures SO_x in exhaust from passing ship.



High Sea Compliance

Data mining

Targeting of suspected vessels

On-board sensors measuring emission from passing ships

Port State Control

Soot sample included in port state control

Key points

- Solution is a combination of known technologies
- Designed to gradually narrow down the pool of vessels that should be investigated for non compliance
- Little incentive to tamper with the solution
 - Counter productive
 - Difficult due to multiple measurements

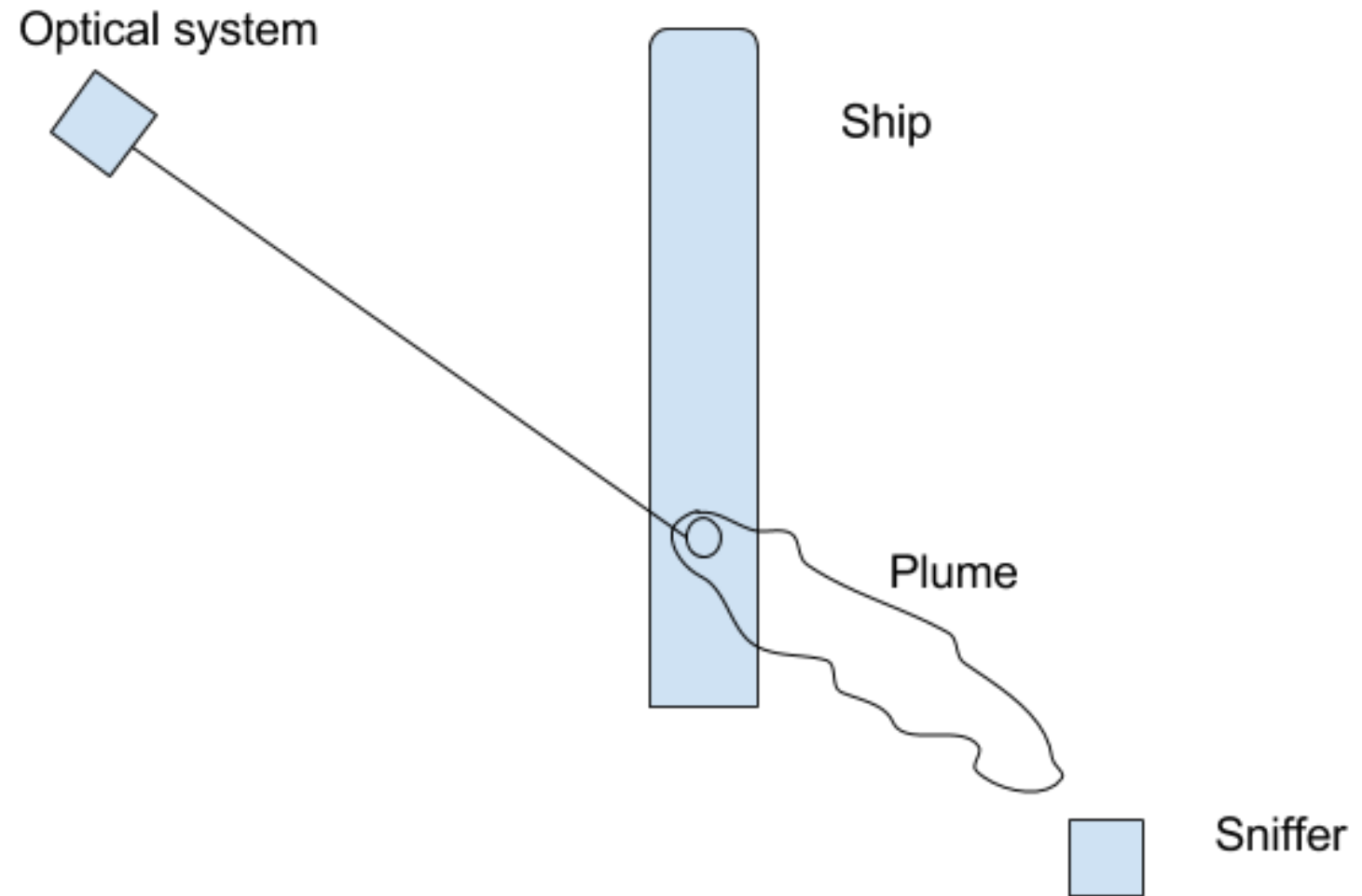


Measuring SO_x



Measuring SO_x

- Difference between Optical sensors and Sniffing systems



Current optical systems

- DOAS
 - Spectrometer either mounted on ship or helicopter
 - When based on ship it looks "up" at the plume
- LIDAR
 - Two laser pulses with different wavelength.
 - One is absorbed by the plume
- UV-CAM
 - Photosensors, with a focus on UV (280-320 nm) can estimate SO_x



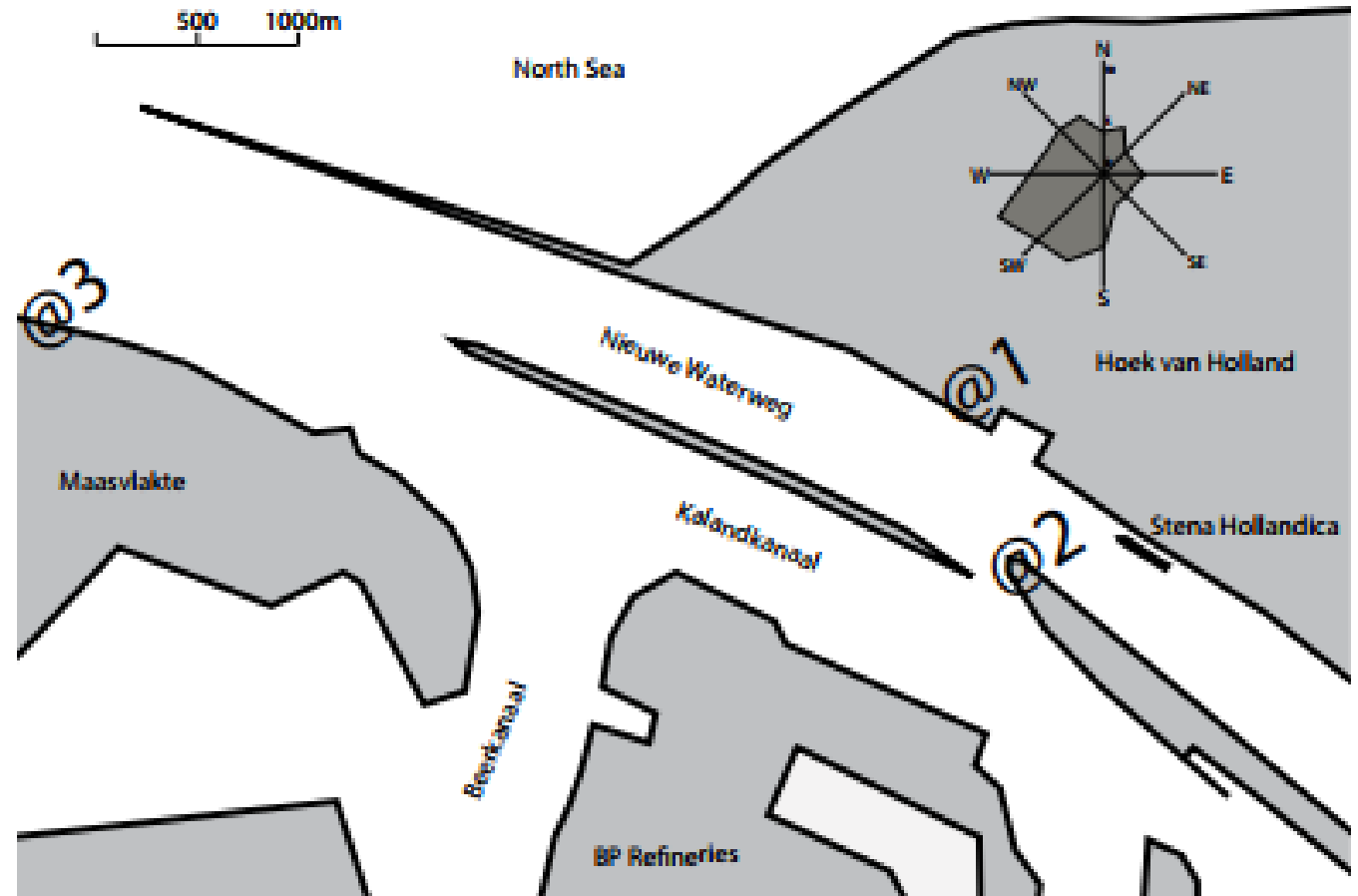
Current projects

- Great Belt Bridge



Current projects

- Great Belt Bridge
- Port of Rotterdam



Current projects

- Great Belt Bridge
- Port of Rotterdam
- Göteborg



Challenges

- Range
- Accuracy (Optical systems = Absolute SO_x, not relative to air)
- Stabilization

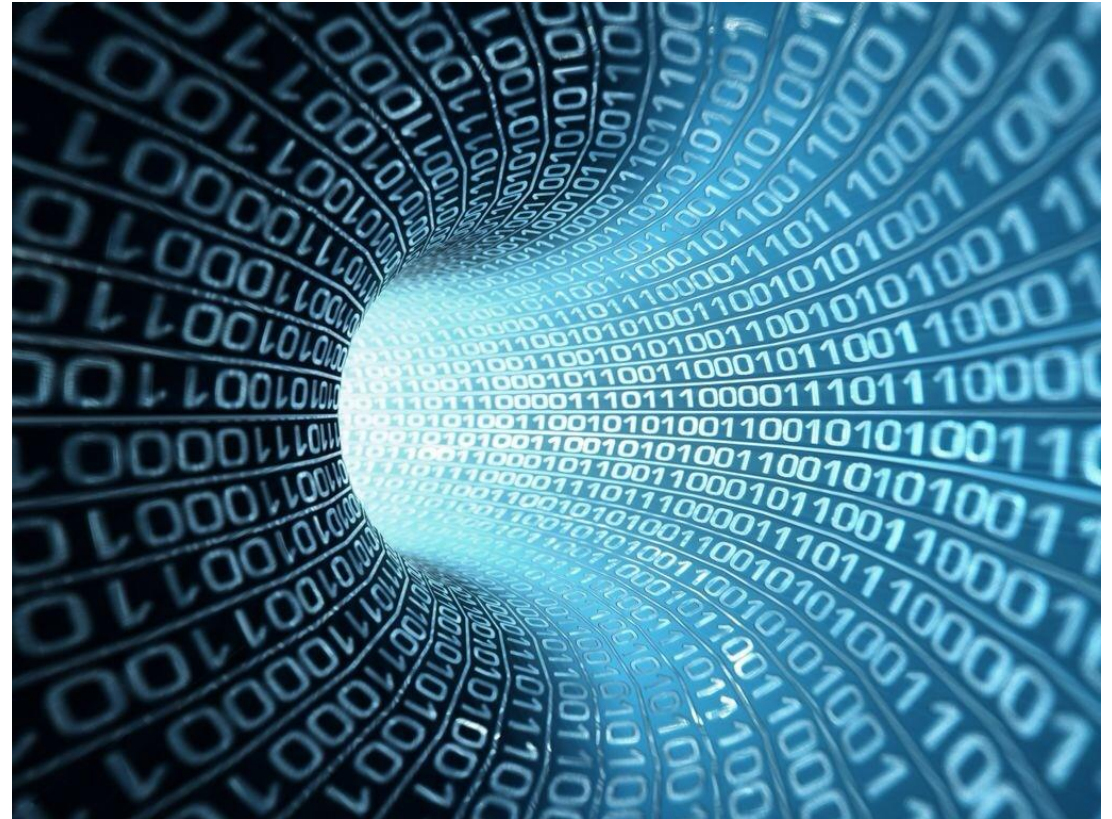


Data Analysis



Data Analysis

- Measuring SOx
 - Accuracy not essential, but of course beneficial
- Identify non-compliant vessels



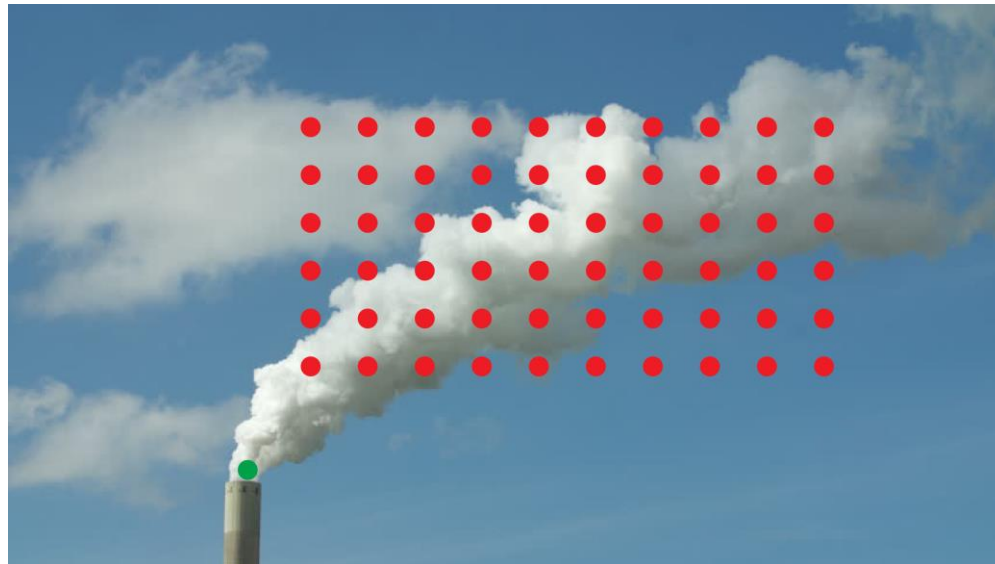
Laser Measurements

Pros

- Speed
- Range

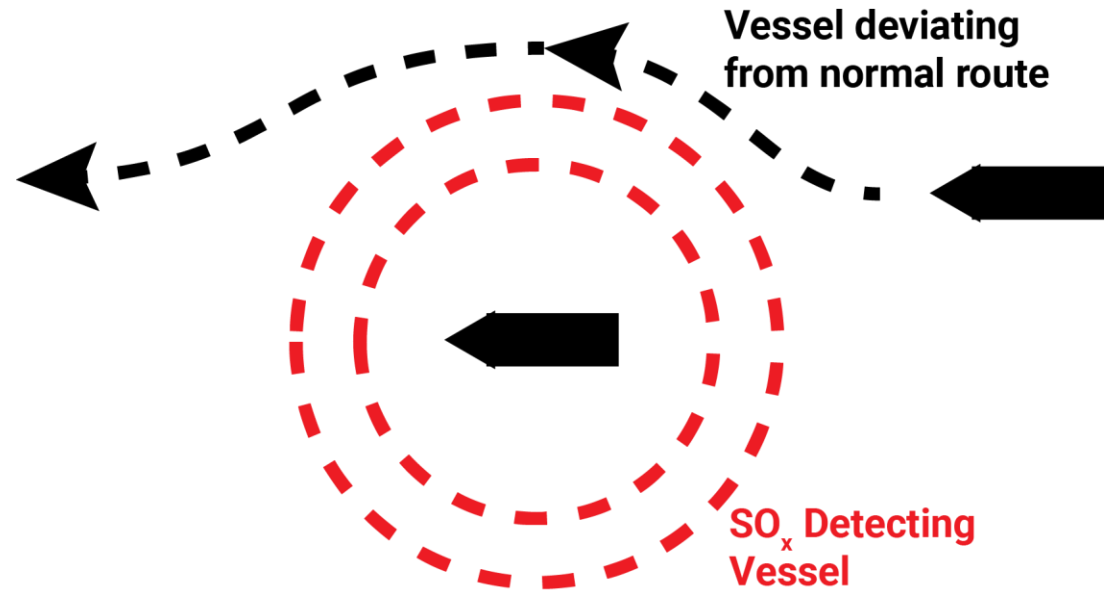
Cons

- Only measures SO_x



Which Vessels to Target

1. High SO_x Emissions
2. Undetected Vessels
3. Detection Avoidance



Targeted Port Control



Targeted Port Control

- Specific: non-compliant and suspicious ships
- Extention of port control:
 - Soot sample from stack
 - Heat resistant sampler
 - Chemical analysis



Soot

- SO_x in exhaust gas deposits on PM
- PM deposits in stack

Relationship SO₂ concentration/adsorption: OK

⇒ Relationship soot deposition: ?

Back calculation: ?

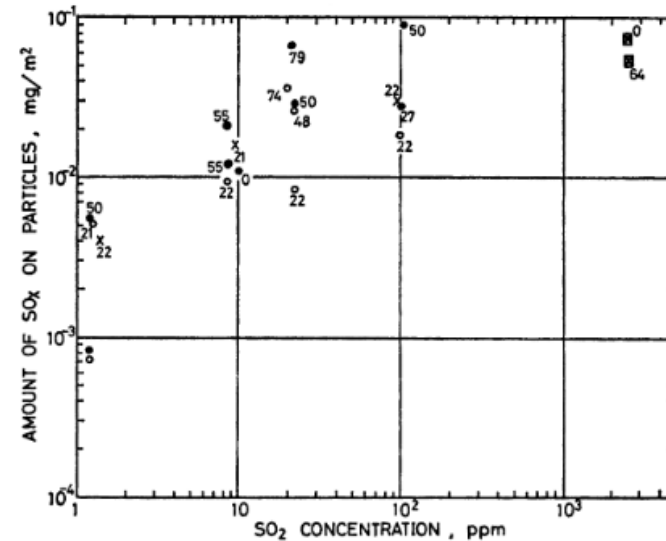
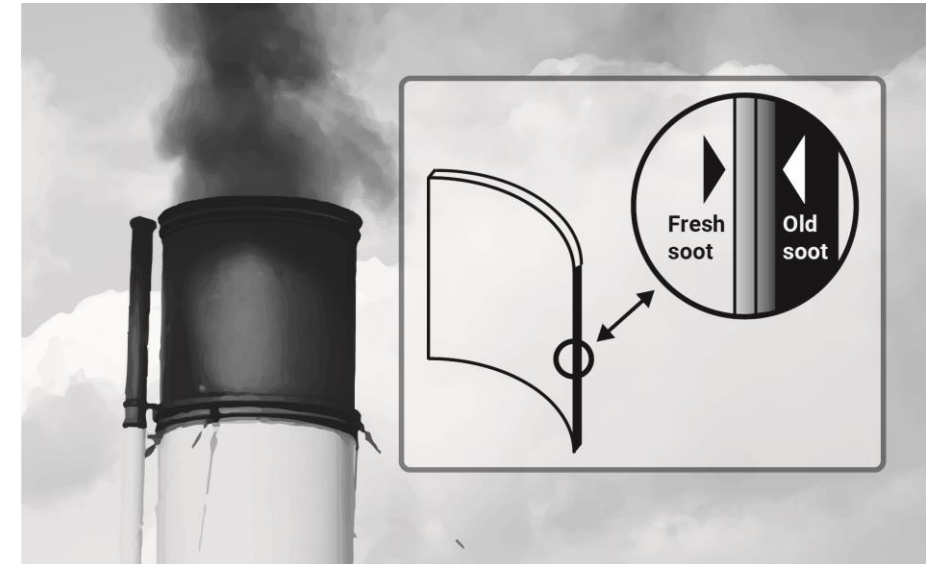


Fig. 6 SO_x adsorption as a function of SO₂ concentration

○; coal combustion fly ash, ●; coal combustion soot,
×; oil combustion fly ash, ⊗; Liberti et al.,
⊠; Tartarrelli et al.

The number presents relative humidity

(Murao et al., 1983)



Sampling

- Heat resistant sampler

~ Vulcano sampler

➔ No need to stop engine

+ : Time and money saving



Analysing

- Standard oil/fuel analyser ?
e.g. SpectrOil®, MiniLab® (Spectro Scientific)
 - + : portable, in situ analysis
 - fast
 - : solid (soot) vs fluid (oil)
- Lab analysis - spectroscopy
e.g.: ICP-MS, IR,
 - + : established methods
 - : slower



Portable oil analysis kit (Spectro Scientific)



ICP-MS
(Analytical West,
Inc.)



Conclusions & Prospect



Cost Guestimate

One-time costs

- Laser: 50,000 DKK
- Stabilisation: 50,000 DKK
- Installation: 50,000 DKK
- Port receiver: 20,000 DKK

Total cost of equipping entire Maersk

Line fleet of 605 vessels and 343 ports:

98 mio DKK

Annual cost

- Maintenance: ?
- Data center: ?



What is next?

- Assess viability
 - Passing distance and frequency
 - Estimate SO_x contents without CO₂ measurements
- Develop soot test
- Partner up!
 - Ports
 - Insurance
 - Tech



Thank you, questions?

